



BELT TYPE

RF-25

WORKING CAPACITY		
In Mild Steel	Drilling	25mm (1")
	Face Mill	76mm (3")
	End Mill	20mm (3/4")
(Optional)	Tapping	1.6mm (5/8")
In Light Alloy		25mm (1")



Stand is optional



Optional "V"-Variable speed model:
with AC inverter (60HZ 1750 rpm)
(Available for tapping in single phase)

Item	Unit	RF-25
Main Motor	HP	3/4
Speed	1 Speed Motor (standard) rpm	60HZ / 110-2580 (12 speeds)
	rpm	50HZ / 90-2150 (12 speeds)
Taper		MT3 or R8
Stroke	mm	95
Depth	mm	170
Table Size	mm	585 x 190
X Travel	mm	380
Y Travel	mm	150
Column Diameter	mm	Ø92
No. of T Slot		4
T Slot Size	mm	14 x 24
Packing Dimensions	mm (L x W x H)	740 x 710 x 995 (w/o stand)
Machine Weight	NW/GW	160 / 190 kgs
		355 / 420 lbs
No. of Machines Packed in 20' container	20'	48 sets (w / o stand)

RF-31

RF-31N2F

Spindle Power Down Feed 0.12 - 0.18 - 0.25mm per / rev.

WORKING CAPACITY

In Mild Steel	Drilling	32mm (1 1/4")
	Face Mill	76mm (3")
	End Mill	20mm (3/4")
(Optional)	Tapping	16mm (5/8")
In Light Alloy		32mm (1 1/4")



Optional "V"-Variable speed model:
with AC inverter (60HZ 1750 rpm)
(Available for tapping in single phase)



RF-31N2F



RF-31

Stand is optional

Stand is optional

Item	Unit	RF-31	RF-31N2F
Main Motor	HP	1.5	1.5
Speed	1 Speed Motor (standard)	60HZ / 150-3000	60HZ / 150-3000
	2 Speed Motor (optional)	50HZ / 125-2500 (12 speeds)	50HZ / 125-2500 (12 speeds)
Taper		60HZ / 75-3000	60HZ / 75-3000
		50HZ / 62-2500 (24 speeds)	50HZ / 62-2500 (24 speeds)
Stroke	mm	MT3 or R8	MT3 or R8
Depth	mm	130	107
Table Size	mm	205	205
X Travel	mm	730 x 210	730 x 210
Y Travel	mm	460	460
Column Diameter	mm	190	190
No. of T Slot		Ø115	Ø115
T Slot Size	mm	4	4
Packing Dimensions	mm [L x W x H]	16 x 26	16 x 26
Machine Weight		810 x 740 x 1150 [w/o stand]	810 x 740 x 1150 [w/o stand]
	NW/GW	230 / 255 kgs	230 / 255 kgs
No. of Machines Packed in 20" container		505 / 560 lbs	505 / 560 lbs
		42 sets (w / o stand)	42 sets (w / o stand)



BELT TYPE

RF-400HC / 400HS RF-400C2F / 400S2F

HS =Square Table

HC =Cross Table

S2F=Square Table + Spindle Power Down Feed
0.12 – 0.18 – 0.25 mm per/rev.

C2F=Cross Table + Spindle Power Down Feed
0.12 – 0.18 – 0.25 mm per/rev.

WORKING CAPACITY		
In Mild Steel	Drilling	32mm (1 ¹ / ₄ "
	Face Mill	76mm (3"
	End Mill	20mm (3/4"
(Optional)	Tapping	16mm (5/8"
In Light Alloy		32mm (1 ¹ / ₄ "



Optional "V"-Variable speed model: with AC inverter (60HZ 1750 rpm) (Available for tapping in single phase)



Optional swivel vise table

